

AV 3

SAW WIRE

STANDARD

AWS SFA 5.17

CLASSIFICATION

EH-14

Description

AV-3 is a copper coated manganese alloyed Submerged Arc Welding (SAW) wire for welding of medium and high tensile steel.

Chemical Composition of Welding Wire (%)

Wire Grade	C	Mn	Si	S	P	Cu
EH14	0.10/0.20	1.70/2.20	0.10 max	0.03 max	0.03 max	0.35 max

Packing data

Dia 1.60 - 2.00 mm

Weight 25 kg Rim.

Dia 2.50 - 5.00 mm

Weight 25 kg Rim & 250/500 kg Drum.

Approval : IBR